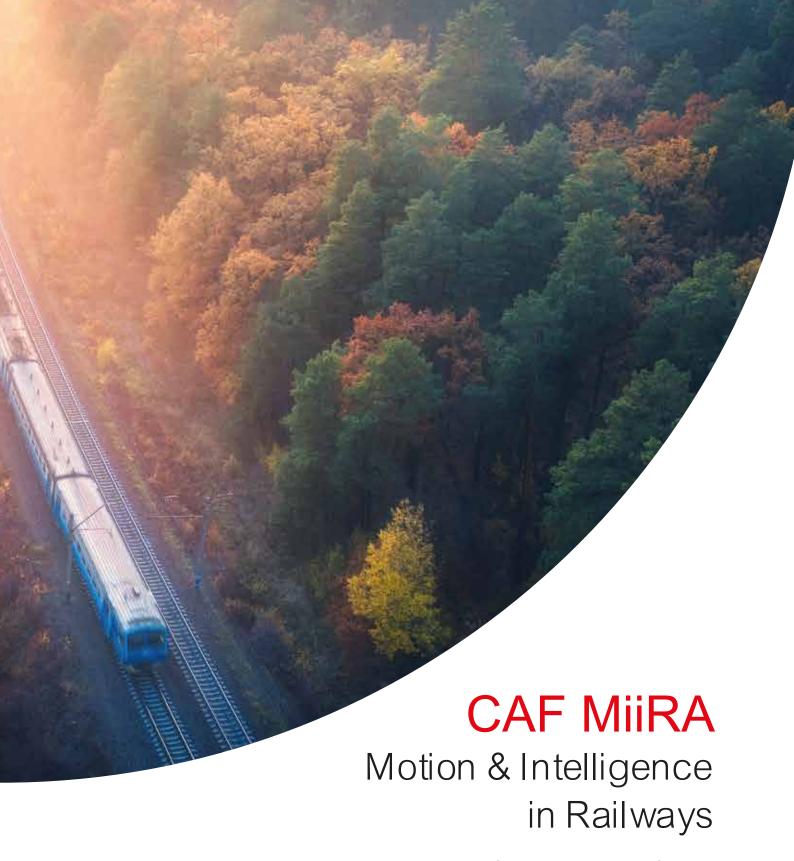


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Almost a century of experience and state-of-the-art technology have made us world leaders in manufacturing railway wheels, axles, gearboxes, resilient wheels and complete wheelsets.







Multinational group with over 100 years of experience in the supply of comprehensive transit solutions positioned at the forefront of technology for high value added sustainable mobility.







Over 70 subsidiaries





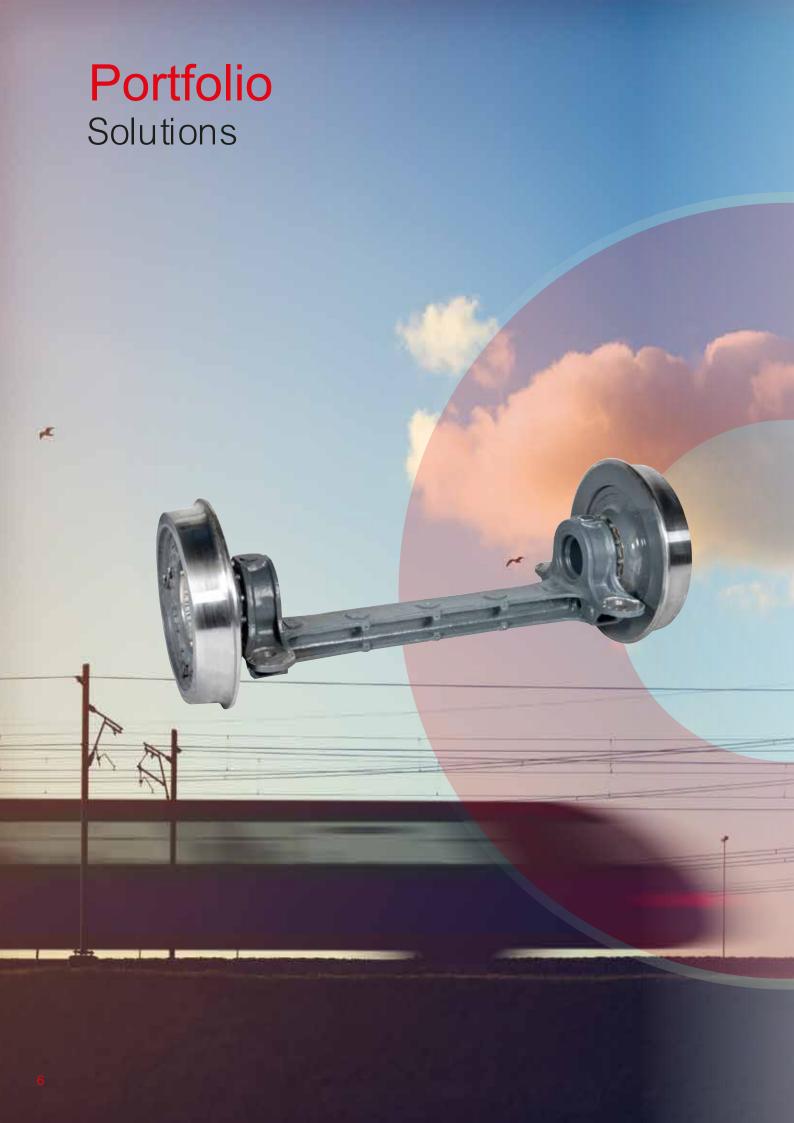














ENGINEERING Products' & materials' design

Modernizations





O Products

Wheels Axles Wheelsets Resilient wheels Gearboxes



Green Steel



- Value added elements Protection systems Noise reduction solutions
- Integration on supply chain



SERVICE



assessment

Technological | Maintenance plans' optimization Failure analysis Service inspections

Integral maintenance management

Life cycle optimization



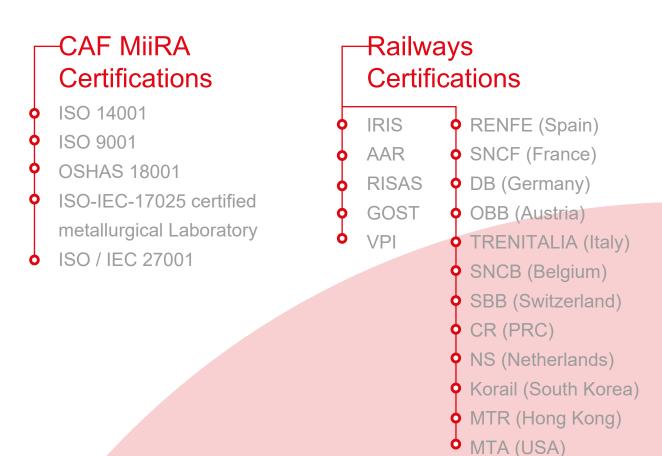
Circular ECOnomy





Certificates

Railways and Standard homologations





Resilient Wheels

As part of a train manufacturer, CAF MiiRA has a very strong position in the sector, with technological advantages, accreditations and approvals that exceed the capabilities and benefits of competing products. We have supplied more than 17.000 resilient wheels to the market.

Thanks to solutions with the state-of-the-art technological features and strong experience in such highly demanding sector, CAF MiiRA stands out among its competitors.

Our resilient wheel solution is designed to meet the most demanding specifications and is easily adaptable to all tram and LRV solutions in the market.

The design has been developed based on our know-how and features the following characteristics

- Wheel design adaptable to any interface and diameter required.
- V-shaped rubber blocks.
- Easy tire replacement.
- High axial stiffness.



Tram Wheel Birmingham



LRV/Metro Wheel Honolulu



LRV/Special Interface Cagliari



Our resilient wheel solutions can include an interface that will allow assembling damping plates on it. These damping plates are noise absorption systems that are mounted on the resilient wheels to mitigate, especially, the

squeal noise (axial modes).

They are composed by metallic and rubber layers and designed by FEM calculations to damp the critical wheel modes. According to field test performed with these type of systems, 25 dB reduction values has been reached at the frequency of interest (around 800 Hz), eliminating at all the squeal noise. The reductions obtained on the rolling noise (radial modes) are in a lower level.

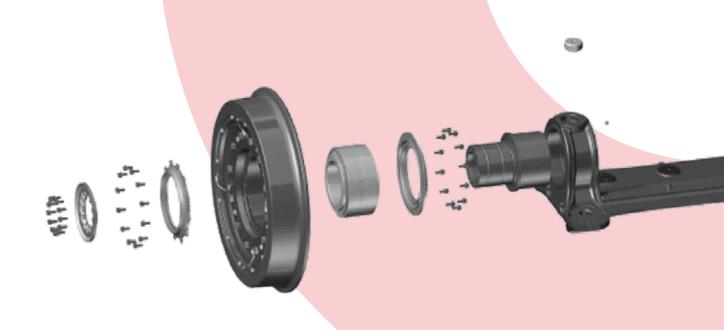
After sales solution

Spare parts supply

CAF MiiRA has a long experience in service with more than 7000 portal axles in service since 2011.

We provide complete kit solution for tyre change with all the necessary parts, as well as all the necessary know-how to our clients.

Our kits assure a good performance just same as the original resilient wheel as the exactly the same patented solution is applied in both cases.



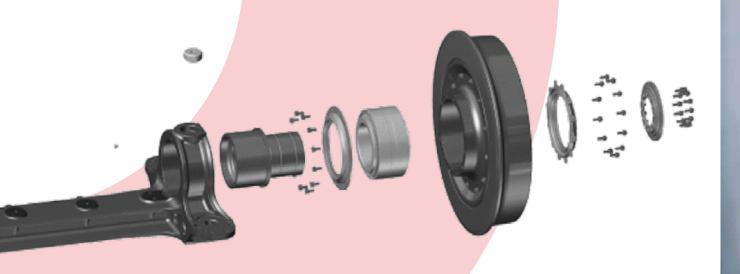


Our experience has allowed us to design an automatic tyre replacement tool to optimize the timing and necessary equipments for tyre changing.

Benefits of CAF MiiRA's automatic replacement tool for our clients:

- Reduce replacement time
- Assembly reliability: position and fit ensured
- Increase safety during the replacement process

We can provide both in-bogie tooling solutions and out-of-bogie tooling solutions.



Complete Portal Axle

and Wheelset solutions

The CAF Group is a leader in the tram and LRV segments, which has allowed CAF MiiRA to accumulate extensive experience in this field, having developed its own solutions for all types of trams and LRV's.

CAF MiiRA designs, manufactures and maintains state-of-the-art portal axles and wheelsets 100% tested by CAF that meet the most demanding specifications.

Our trams solutions are easily adaptable to all tram and LRV solutions in the market. MiiRA stands out among its competitors thanks to its experience in such demanding Being part of CAF Group is an advantage due to the access we have to the knowledge and return on experience of all Group companies that design and manufacture different train components such as traction, communication, simulation, etc. We can get the required support from them to improve our own solutions.





Our complete portal axle and wheelset solutions including gearboxes can be adapted to different gauges and they can include grounding, braking equipment and speed sensors.

Benefits of our solutions:

 Portal axle with reduced weight (100kg less than a forged one).

- Leaders in low floor trams solutions. Our Gearbox solutions solve the various challenges of this type of vehicle where space is very limited. They are designed to ensure optimal maintenance intervals, which have been tested in the group's own vehicles.
- Integral design, supply and maintenance of the portal axle and the gearbox, which allows us to reduce the final total cost to our customers by:
 - Reducing lead times and increasing the efficiency on planning and logistics to our customers.



Complete portal Axle & Wheelset engineering

Complete portal axle and wheelset engineering

- CAF MiiRA has its own engineering department dedicated to developing tram and LRV solutions to comply with specific needs and requirements of each customer. In addition to the latest development and simulation programs, CAF MiiRA has its own design tools, providing the most complete service
- A highly qualified team works focused on improving and optimizing not only the projects but also the design and calculation methods used for them.

Customer supply chain integration

"Lean Manufacturing" strategy allows us to continually optimize eliminating waste with our skilled people and leveraging in our state-of-the-art facilities. Thus, we offer a high-value, competitive service with reduced lead times.

We respond to requests with the desired amounts and conditions, in the right place at the right time:

- · Adaptation according to demand
- Minimum stock at the customer
- · Small delivery batches
- Minimum lead time
- Fewer emergencies, with immediate attention and resolution
- Integration into the management system for customer traceability



Technological Assessment

CAF MiiRA is a world reference in the supply of critical and integrated solutions highlighted by a highly experienced engineering team and the provision of technology support adapted to each project.

- Analysis of requirements and identification of customized solutions.
- Assistance in the definition and/or improvement of existing designs.
- Definition of specific material and processes for each specific application.
- Engineering services for the analysis and improvement of the performance of the material in service.
- Definition of maintenance operations, including the development of NDT and inspection procedures.

Off the shelf solutions

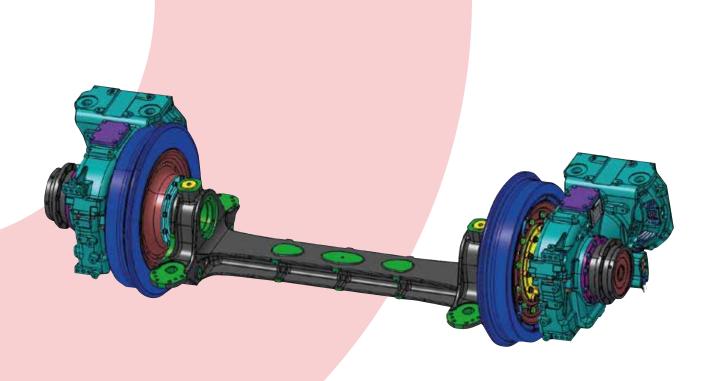
URBOS 100 Platform

Product main characteristics

- 100% low floor platform
- Independent wheel traction
- Fully suspended 1 stage drive
- Modular wheelset:
 - Metric & International gauge, including grounding, braking equipment and speed sensors

Main technical data

- 80km/h design speed
- Wheel $\emptyset = 630/510$ mm
- Up to 14,4Tn/axle load
- 650Nm tractive torque, i=5,44
- Service proven design





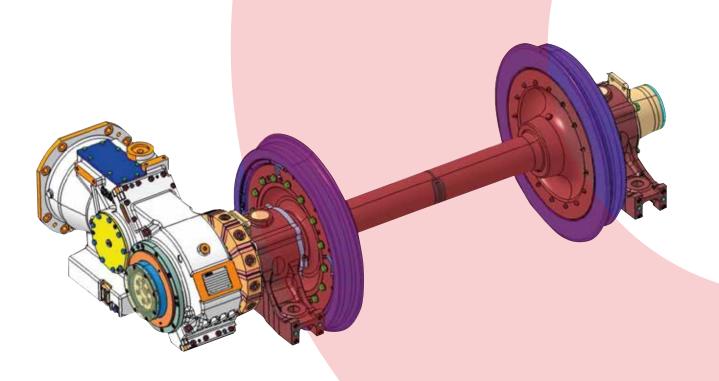
URBOS 100X Platform

Product main characteristics

- 100% low floor platform
- Traction per wheelset
- Fully suspended 2 stage drive
- Modular wheelset:
 - Metric & International gauge
 - Different gear ratios to optimize traction equipment efficiency

Main technical data

- 90km/h design speed
- Wheel $\emptyset = 640/510$ mm
- O Up to 12,5Tn/axle load
- 1185Nm tractive torque, i= 6,25



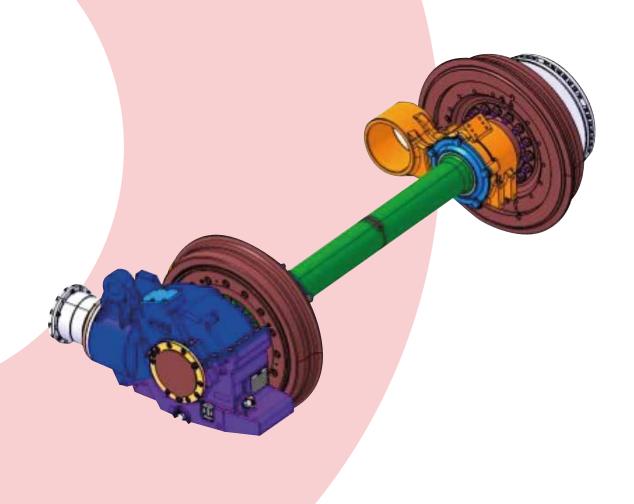
URBOS AXL

Product main characteristics

- 70% low floor platform
- Traction per wheelset
- Non suspended 1 stage drive
- Direct power transmision:
 - o Gearbox→wheel
- Inboard bearing

Main technical data

- 110km/h design speed
- Wheel Ø = 680/550mm
- Up to 10Tn/axle load
- 789Nm tractive torque, i= 5,44



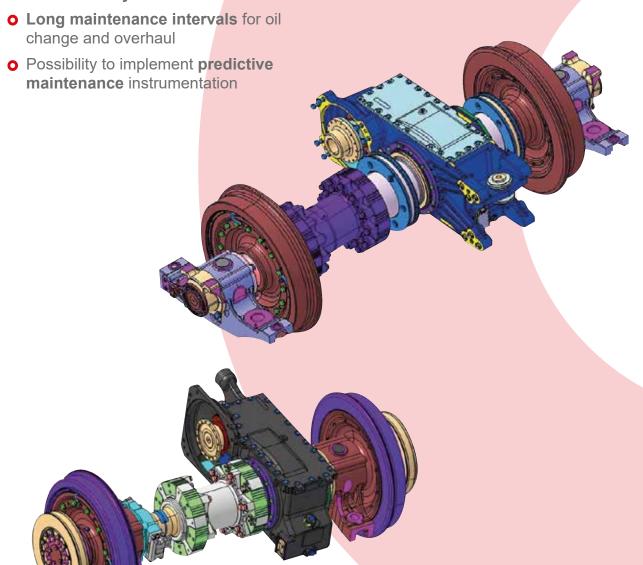
Light Rail Vehicles



Light Rail Vehicles

Product main characteristics

- 70% low floor solution
- Traction per wheelset
- Very common in USA
- High level of standardization using proven designs increasing the reliability
- Modular designs for cost reduction and short delivery times



References

Satisfied clients

	- Europe		- USA
þ	Vitoria	þ	Houston
þ	Seville	þ	Cincinnati
þ	Bilbao	þ	Kansas
þ	Zaragoza	þ	San Francisco
þ	Saint Etienne	þ	Honolulu
þ	Amsterdam	þ	Boston
þ	Utrecht	þ	Maryland
þ	Luxemburgh	0	Seattle (Brookville)
þ	Freiburg		
þ	Tallin		- Canada
þ	Budapest	9	Edmonton
þ	Debrecen		
þ	Cagliari		- Asia Pacific
þ	Lund	þ	Beijing Metro
þ	Oslo	þ	Kaohsiung
þ	Lieja	þ	Manila
þ	Delijn	þ	Sidney
þ	Brussels	þ	Canberra
þ	Brimingham	þ	Newcastle
þ	Edinburgh	9	Parramata (Australia)
0	London		
			- Middle East
	- Africa	þ	Eskisehir
•	Mauritius	•	Jerusalem
			- LATAM
		6	Cuiaba



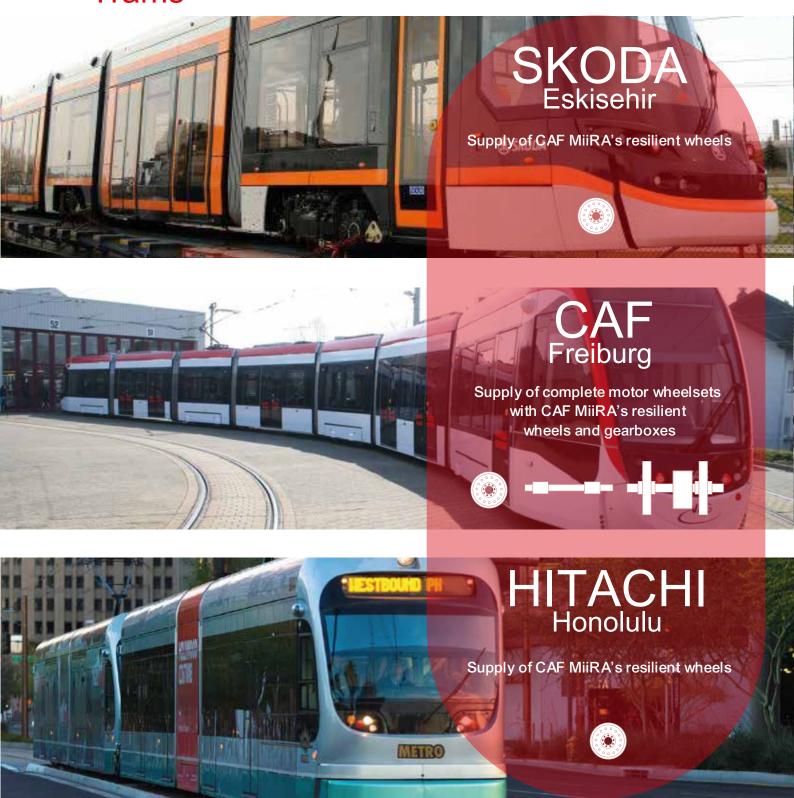
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LRV



Trams & LRV Solutions

Trams





Trams



Trams & LRV Solutions 27



H

Headquarters

Production Plants

Offices

Countries with ongoing projects

Headquarters:

SPAIN

Production Sites:

- SPAIN FRANCE
- USA BRAZIL
- MEXICO UK

Subsidiaries:

- MADRID PARIS LONDON
- MUNICH WASHINGTON D.C.
- NEW DELHI MEXICO D.F.
- ROME SYDNEY WARSAW
- SAO PAULO BUENOS AIRES
- ISTANBUL ROTTERDAM
- DOHA KUALA LUMPUR
- SANTIAGO DE CHILE
- BUDAPEST



J.M. Iturrioz, 26 20200 Beasain Gipuzkoa - Spain T: +34 943 028 660 F: +34 943 189 120

miira@caf.net www.cafmiira.com